



WF-TRP BK4 KA2 P12 SUV SCL H68

Article: 10.30.82.0012

Type of material : Calandered, PVC-soft film – glassclear, phthalatfree, with UV-absorber
Burning behaviour : DIN 4102-B1/0,5mm – B18017
 DIN 53 438/Part 2 K1/0,5mm
Article-No. : 10.30.82.0012
Embossing : 800500
Formulation : 01.15.30.000012
Colour : 02.17.59.000017
Thickness : 0,500 mm
Type : 68

1. TECHNICAL DATA

	Method	Unit	Target	min.	max.
1.1. Thickness ¹	: ISO 2286-3	[mm]	0,500	0,475	0,525
1.2. Basis weight ²	: ISO 2286-2	[g/m ²]	653		
1.3. Dimensional stability ³	: DIN 53 377	[%]	MD		- 4,0
1.4. Tensile stress at break ⁴	: ISO 527-3/2/200	[MPa]	MD	25	
			CD	20	
1.5. Tensile strain at break ⁴	: ISO 527-3/2/200	[%]	MD	300	
			CD	320	
1.6. Cold Crack Point	: DIN EN 1876-2	[°C]		-15	
1.7. Transparency ⁷	: ASTM 1003	[%]	88		

¹ Measured value includes embossing (Frank 16502, push-button diameter 10 mm, pressure 50 kPa).
² No quality relevant test characteristics, details refer to intended thickness.
³ 10 minutes at +70°C (Heraeus UT 6 / UT 6060 (air circulation drying oven)). Marking distance: 200 mm (MD)
⁴ Test specimen No. 2 (width 15 mm), test speed 200 mm/min, testing conditions: +23°C (± 1°C). (Zwick BZ2.5/TN1S)
⁷ Byk Gardner Haze-Gard plus.

Function	Name	Date
QM-Manager	Rudi Weinberger	16/02/2018

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